



IN-FLOOR ELECTRIC HEAT WIRE INSTALLATION SYSTEM

RPM Mat Installation Over Concrete

PREPARATION: All surfaces to be covered must be structurally sound, clean and free of dust, oil, grease, curing compounds, sealers, waxes, paints, loose or scaly materials and other foreign matter. Check for any protruding nails, screws or other objects and level off with the surface or remove. In addition to the substrate condition, check the RPM mats to ensure the mats are free of oils, dust or any other foreign matter that could hinder adhesion.

NOTE: During the installation of the RPM mats, DO NOT use a ground level halogen lamp as a light source! The heat generated from this form of lighting at close range far exceeds the temperature the electric heat wire produces. Avoid exposing RPM mats to extreme hot weather/temperatures or prolonged direct sun exposure. Any of these types of exposure could cause the mats to warp.

RPM INSTALLATION: Do a quick layout of RPM mats in the area to be installed. This will give a layout for cuts prior to applying the adhesive on the substrate. Use a utility knife or scissors to cut the RPM mats. If using a utility knife only a light score and snap is required. Apply Hydroment's Ultra-Set Advanced (do not use the Wood Grade Ultra Set) to substrate using a 1/8" x 1/8" V-Notch trowel. Apply an even coat over the section the RPM mats will be installed. Keep a bucket of water and a sponge nearby to periodically clean the trowel of excess build up of adhesive. This will keep the notches on the trowel clean and the adhesive spread rate even throughout the installation. Adjust the mats if to ensure the studs on the RPM mats are in the desired position. Be sure to butt the sheets together, do not overlap them. Allow a minimum of 48 hours after the installation of the RPM before installing the heat wire into the mats. This will allow the Ultra Set adhesive to set prior to applying tension to the studs on the RPM mats.

HEAT WIRE INSTALLATION: Remove the spool of wire from the box. With an ohm tester, do a continuity test on the cable prior to installation. Follow the manufacturer's recommendations for testing the cable. Determine the start point of the cable in the floor. Begin by taking the splice connection of the heat wire (the black heat shrink section between the cold lead and the heat wire) and lay it between the studs of the RPM mat. Next, using hot glue attach this section to the RPM mat. Make sure the cold lead lays flat in between the studs so it does not rise above the surface of the mat (on the RPM-330 a cutout will need to be made into the substrate to get the cold lead section below the surface of the RPM-330 mats). Next, begin uncoiling the wire from the spool and lay it between the studs of the RPM mats. When an area is reached where the direction of the wire needs to change, wrap the wire around the stud and use an RPM grommet to hold the wire down. The stud spacing on the RPM mats is configured to space the wire at 2", 2.5", 3" or any spacing desired. Follow the manufacturer's recommendation for minimum and maximum spacing requirements. Refer to the "RPM Mat Wire Spacing Chart" to see how the wire needs to be laid to achieve the various spacing. If multiple cables are to be installed, be sure to leave sections of the RPM mats clear of heat wire to make it available for other heat wires. When the end of the cable is reached, hot glue the end splice to the RPM mat.

MORTAR INSTALLATION: Check the RPM mats to ensure the surface is free of oils, dust or any other foreign matter that could hinder adhesion. Begin by using M-Bond Bonding Agent. Follow the manufacture's recommendation for use. The fastest and easiest way to apply the Bonding Agent is to use a sprayer. Spray over the entire surface of the RPM mats. Be sure to apply the bonder to all sides of the studs on the RPM mats. Wipe down any excessive or puddle areas of the Bonding Agent. Follow the manufacturer's recommendation for dry time for the Bonding Agent. Once the Bonding Agent has dried, begin installing a cementitious floor leveler and use the surface of the RPM mats to screed the floor leveler smooth. MasterHeat Mix and M-Flo Self Leveling Underlayment have been tested and approved by TRG Floors, Inc. as a high quality leveling product. Both of these products and the M-Bond Bonding Agent are available at Master Wholesale, Inc. / 520 South Front St. / Seattle / WA / 98108 / (206) 767-6771. Allow the leveling product ample time to dry before setting tile to the surface. **DO NOT turn on the electric heat wire for 28 days after completion.** This could accelerate the cure time of the leveling product, which could cause the leveling product to lose some of its adhesive qualities.

MATERIAL COVERAGE: (Note all coverage is approximate)

- * Hydroment Ultra Set Advanced: 50 s/f per gallon
- * M-Bond Bonding Agent: 400 s/f per gallon
- * MasterHeat Mix 40lb bag or M-Flo Self Leveling Underlayment 50lb bag:
RPM-330 = 2.13 lbs per s/f / RPM-500 = 3.4 lbs per s/f
- * RPM Grommets: 50-100 s/f per bag depending on qty of wire turns